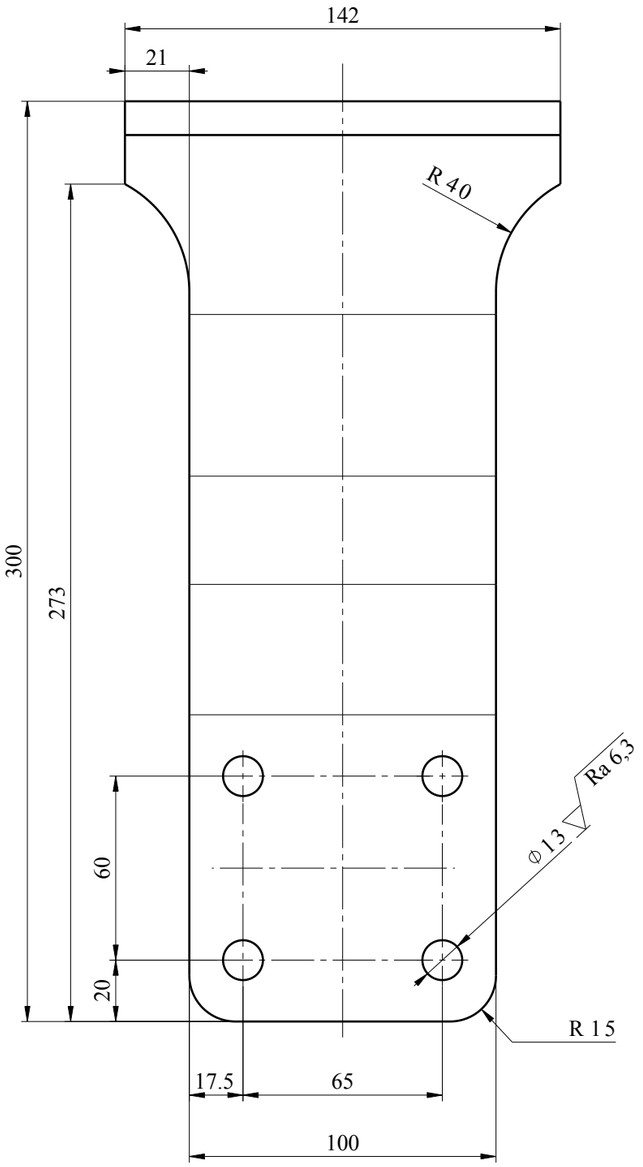
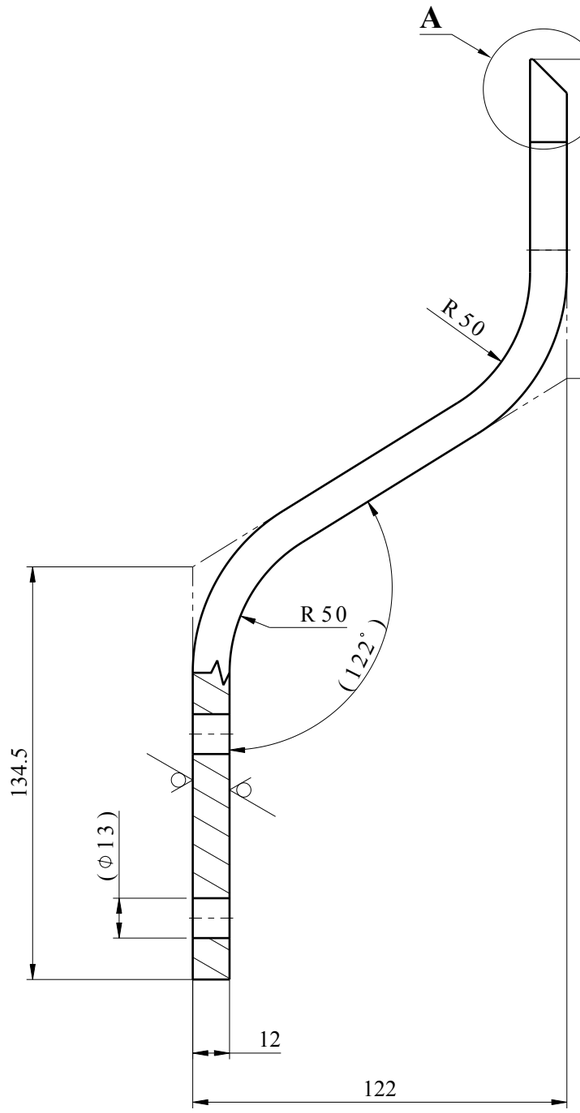
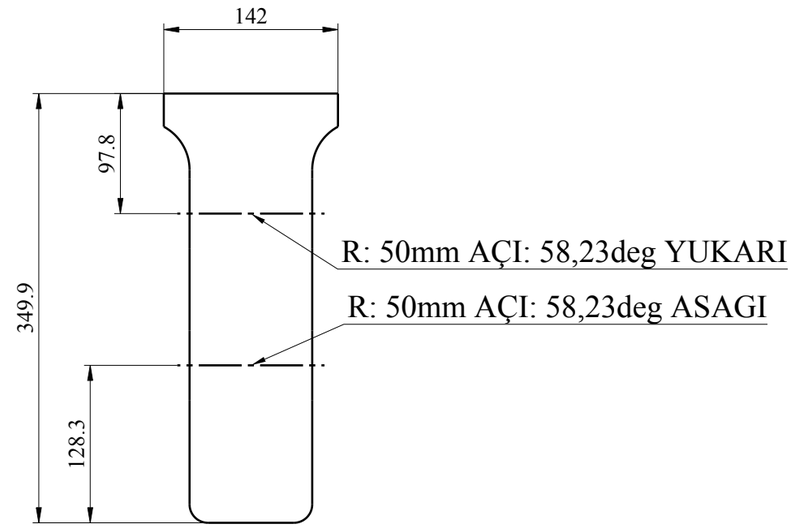
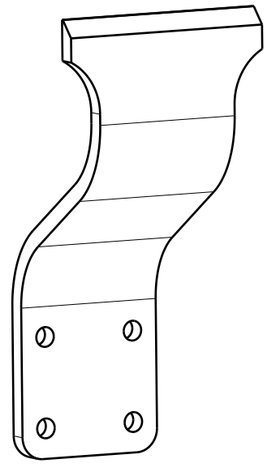
Bu çizim TÜRASAŞ'ın yazılı izni olmadan herhangi bir amaç için ÇOĞALTILAMAZ veya KULLANILAMAZ.



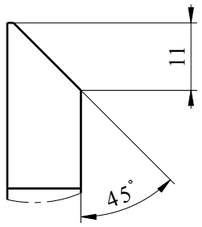




Unfolded view
Scale: 1:5



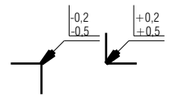
Isometric view



Detail A
Scale: 1:1

NOTES:

1. MANUFACTURING SHALL BE DONE ACC. TO STANDARD OPERATING PROCEDURES.
2. UNFOLDED VIEW FOR INFORMATION ONLY. ELEMENT PRODUCER IS OBLIGATE FOR KEEPING FINAL DIMENSION.



Thermal cutting: ISO 9013-332

for chamfered edges: Ra 12,5 — ISO 2768-cK

General element roughness: (,) Ra 12,5 Ra 6,3

	PLATE	EN 10025-2	S355J2+N	3,295	348x142x12
Adet	Parça Adı	Standart No	Malzeme	Birim Ağırlık Kg	Yarı Mamülün Ölçüleri

Bu çizim kritik kalite parametresi içerir mi? Hayır — Kritik kalite parametresi şu şekilde gösterilmiştir. CTQ

Grup No: — Tasnif No:

Tip: E5000

Tadilat: - —

Resim	M.ERSOY	23.08.2022
Kontrol	M.AKÇA	06.08.2021
Ky Müh.		
Kaynak Parametresi	- - -	
Ölçek	1:2	Kağıt Ebadı A3

Toleransı verilmeyen ölçüler için ilgili standartlar:
EN 13920 BBF (Kaynaklı yapılar)
EN 22768-1m (Uzunluk ve açı ölçüleri)
EN 22768-2 K (Şekil ve Konumlar)

Onay: T.EROĞLU
Tarih: 13.08.2021

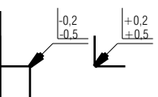
PLATE

TÜRASAŞ
Türkiye Raylı Sistem Araçları Sanayii A.Ş.
Eskişehir Bölge Müdürlüğü

den proje
Bu yerine geçti.
Komple Resim/Poz No

001BF9900058-000M

Sayfa 1/2


-0,2
-0,5
+0,2
+0,5